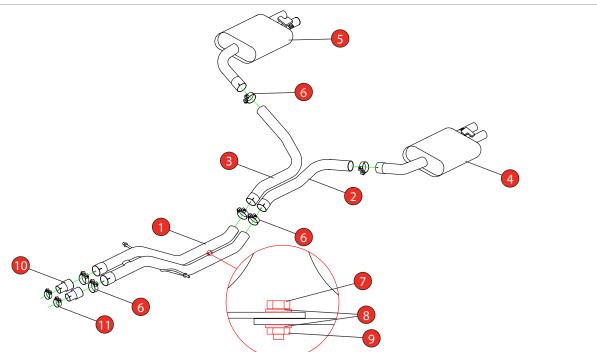


SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	Audi RS6 Avant C7 / Audi RS7	Part No.	SAUS087
Year	2014-2018	Fit Kits	367FK
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 70mm

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY	DATE	08/08/2022
1	799AU	Non-resonated Centre Section	1	ISSUE	04
2	863AU	L/H Rear Link Pipe	1	AUTHORISED	S Shipley
3	864AU	R/H Rear Link Pipe	1		
4	865AU	L/H Rear Silencer	1		
5	866AU	R/H Rear Silencer	1		
Fit Ki	t	·			
6	Z016.10063	72mm H/D Clamp	4		
7	Z017.10044	M8 Hex Head Bolt	1		
8	Z017.10831	M8 x 17mm Washer	2		
9	Z017.10063	M8 Nut	1		
10	AD40	Adator (USE TO FIT TO O.E SYSTEM)	2		
11	Z016.10001	59-63mm Clamp (USE TO FIT TO O.E SYSTEM)	2		

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.







SCORPION // FITTING INSTRUCTIONS

HAND BUILT

Car	Audi RS6 Avant C7 / Audi RS7	Part No.	SAUS087	
Year	2014-2018	Fit Kits	367FK	
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 70mm	













A) After you have removed O.E exhaust you will need to swap the valve motors to the Scorpion exhaust. Remove the 3 nuts (keep safe as you will need them to bolt the electronic valve motor to Scorpion Exhaust).

B) Lift up the motor. You will now be able to see the torsion spring (This must stay on the electronic valve motor to work with Scorpion Exhaust).

C) Rotate Scorpion valve so it aligns with the torsion spring.

D) Now fit the O.E electronic valve motor ensuring the spring seats correctly to the lugs of the valve.

E) Using the 3 O.E nuts secure in place.

F) When fitting the centre section use the nut and bolt provided to allign the centre pipes and secure them in place.

Once happy with fitment of Scorpion Exhaust, fully tighten up all clamps and fixing and plug in the electronic valve motors.



